



Muntin Fabrication Specialists & More

**8411 Ronda Drive
Canton, MI 48187-2001**

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EQUIPMENT & SUPPLY COMPANY

Computerized Feed Through System

FEATURES

- 110 volts A.C.
- 120 psi air pressure ½" I.D. air line sufficient for up to 25 feet from main line
- Compact size, 24" x 96" x 75"
- Can be equipped with:
 - Heavy Duty Colonial Notcher
 - Contour Muntin Punch for Fishmouth
 - Keeper Punch for Holes in Aluminum Spacer
 - Screen Channel
- Optimizes material
- Quick change tool cartridge
- Can be configured for most standard and contour muntins
- Windows 10 operating system
- Network interface
- Touch screen monitor

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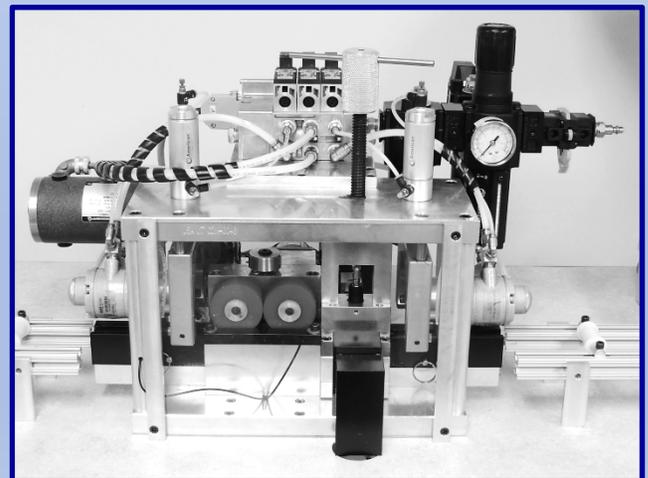
BENEFITS

- Increases production
- Minimizes waste
- Ability to merge an existing cutlist or create one at the machine
- Quick change tool cartridge gives flexibility to switch between muntin sizes or types in seconds without tools

Accu-Tec

OPTIONS

- 4540-A: Standard notcher for up to 7/8"
- 4540-B: Heavy duty notcher for up to 1 ¼"
- 4540-C: Muntin Keeper Punch
- 4540-L: Fish mouth intersect
- 4540-K: Notcher for capover contour intersect
- 4540-F: Muntin Crimper



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Sunburst Muntin Layout/Assembly Work Station*

* Shown with optional equipment: 4518A, 4551, 4503R, 4508B

FEATURES

- Large 48" x 72" work surface
- 32" table height
- 0° -30° -45° -60° -90° lines scribed into table surface
- Two sets of clamps
- Convenient measuring tape for height and width
- Operates on 90 to 100 psi

BENEFITS

- Accurately layout and assemble starburst patterns
- Accommodates a double radius
- All machinery located in one convenient location

OPTIONS

- Muntin/Spacer bender
- Precision 4" chop saw
- Radius muntin notcher
- Radius keeper punch
- Custom tables



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Radius Keeper Punch

FEATURES

- Punches keeper holes inside or outside radius of curved muntin or spacer
- Adjustable to any spacer width for hole locations
- Operates on 70 to 80 psi

BENEFITS

- Fast pneumatic operation
- Clean holes (no burrs or shavings from messy drilling operation)

STANDARD EQUIPMENT

- Two (2) muntin thicknesses and adjustable for all spacer widths



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Precision Chop Saw*

* Shown with digital readout

FEATURES

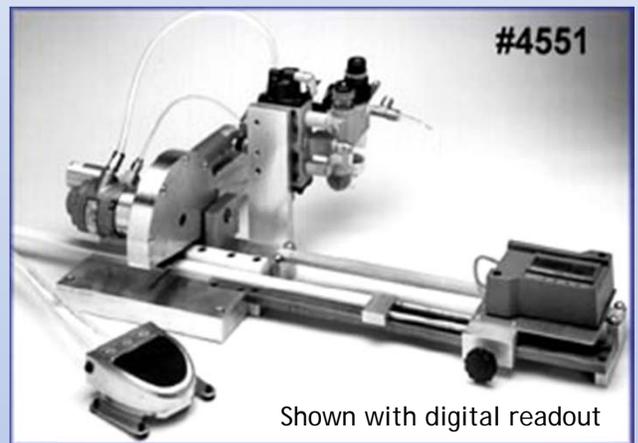
- Pneumatic
- 4" blade for aluminum
- 4 ¼" abrasive blade for stainless steel
- Extruded aluminum base
- Adjustable stroke (up and down)
- Foot pedal operated
- Operates on 120 psi

BENEFITS

- Cost saving (no electricity)
- Quick, clean precision cuts
- Fast blade change
- Lubricated for longer blade life

OPTIONS

- Digital readout measuring device (shown)
- Tape measure bar



Shown with digital readout

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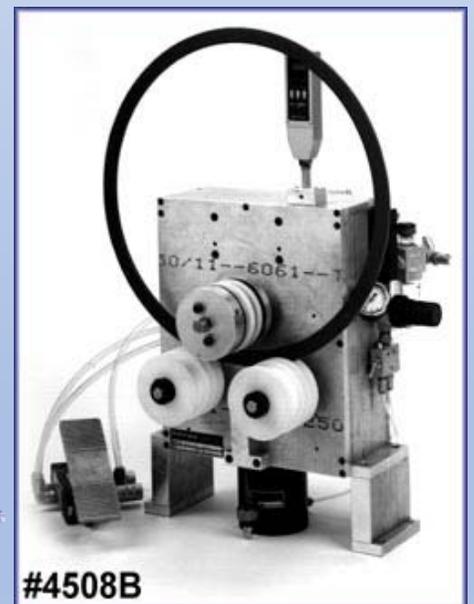
Muntin Spacer Bender

FEATURES

- Nylon rollers will not scratch muntin surface
- Accurately bends most flat muntin bars, aluminum box spacer and roll-formed contour bars
- Rollers can be tooled to bend at least two (2) thicknesses of muntin
- Roller dies available for different spacer sizes
- Rollers are custom made for personalized combination of muntin and spacers
- Ability to bend a tight radius for sunburst style units
- Quick adjustment for desired radius
- Pneumatic motor drive with foot pedal
- Easy change rollers
- Operates on clean dry air at 60 to 120 psi

BENEFITS

- Accurately bends muntin to any radius
- Bends are repeatable for production use
- Able to bend small radius
- Digital indicator



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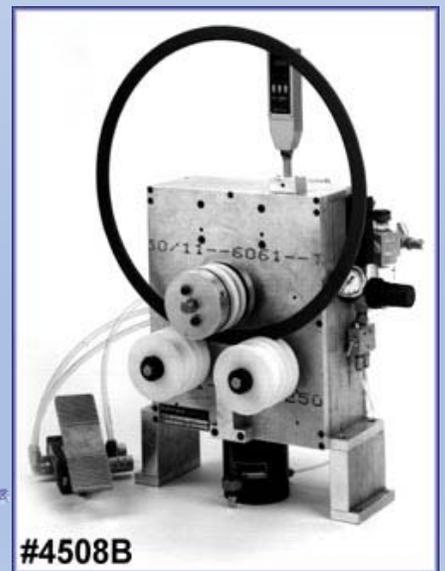
Heavy Duty Muntin Spacer Bender

FEATURES

- Nylon rollers will not scratch muntin surface
- Accurately bends roll formed or extended muntin
- Bends most flat bar, roll formed, contour and extruded muntins
- Bends most aluminum spacers
- Rollers can be tooled to bend at least two (2) thicknesses of muntin
- Roller dies available for different spacer sizes
- Rollers are custom made for personalized combination of muntin and spacers
- Easy change rollers
- Ability to bend a tight radius for sunburst style units
- Quick adjustment for desired radius
- Pneumatic motor drive with foot pedal
- Operates on clean dry air at 80 to 150 psi

BENEFITS

- Accurately bends muntin to any radius
- Bends are repeatable for production use
- Able to bend small radius
- Digital indicator



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Combination Muntin Notcher/Keeper Bar Punch

FEATURES

- Air powered
- Double acting cylinder
- Easy muntin change over
- Durable, long-lasting heat treated tool steel
- Interchangeable dies
- Self lubricating blade
- Adjustable keeper punch to accommodate any size spacer or profiles from 3/16" to 7/8" (4.57mm to 22.09mm)
- Palm button operation
- Manual gauge bar
- Operates on clean dry air, 70 to 90 psi

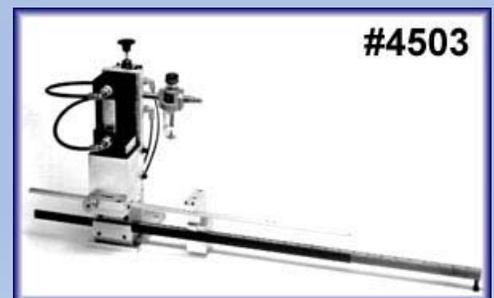
BENEFITS

- Clean accurate notching
- Combines two machines in one, saves space and time
- Will accommodate upper and lower sash size off-sets
- Single adjustable stop block, saves time and eliminates possibility of muntin and spacer misalignment

OPTIONS

- Radius notcher die
- Heavy duty cylinder
- Foot pedal operation
- Digital readout gauge bar

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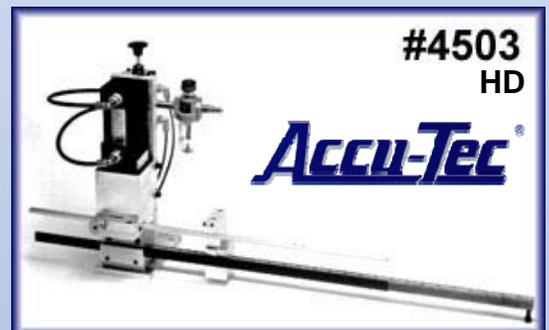
EQUIPMENT & SUPPLY COMPANY

Heavy Duty

Combination Muntin Notcher/Keeper Bar Punch

FEATURES

- Air powered
- Double acting cylinder
- Easy muntin change over
- Durable, long-lasting heat treated tool steel
- Interchangeable dies
- Self lubricating blade
- Adjustable keeper punch to accommodate any size spacer or profiles from 3/16" to 1 1/4"
- Palm button operation
- Manual gauge bar
- Operates on clean dry air, 70 to 90 psi



BENEFITS

- Clean accurate notching
- Combines two machines in one, saves space and time
- Will accommodate upper and lower sash size off-sets
- Single adjustable stop block, saves time and eliminates possibility of muntin and spacer misalignment

OPTIONS

- Radius notcher die
- Foot pedal operation
- Digital readout gauge bar



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Colonial Muntin Notcher

FEATURES

- Air powered
- Double acting cylinder
- Easy muntin change over
- Durable, long-lasting heat treated tool steel
- Interchangeable dies
- Self lubricating blade
- Accommodates flat muntin up to 7/8"
- Palm button operation
- Manual gauge bar
- Operates on clean dry air, 70 to 90 psi

BENEFITS

- Clean accurate notching
- Will accommodate upper and lower sash size off-sets
- Single adjustable stop block

OPTIONS

- Radius notcher die
- Heavy duty cylinder
- Foot pedal operation
- Digital readout gauge bar



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Heavy Duty Colonial Muntin Notcher

FEATURES

- Air powered
- Double acting cylinder
- Easy muntin change over
- Durable, long-lasting heat treated tool steel
- Interchangeable dies
- Self lubricating blade
- Accommodates 3/16" to 1 1/4" muntin
- Palm button operation
- Manual gauge bar
- Operates on clean dry air, 70 to 90 psi

BENEFITS

- Clean accurate notching
- Will accommodate upper and lower sash size off-sets
- Single adjustable stop block

OPTIONS

- Radius notcher die
- Foot pedal operation
- Digital readout gauge bar



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Diamond Saw

FEATURES

- Rugged, reliable air motor
- 6" blade is adjustable to various angles
- Positive 90 degree locator
- Automatic lubricating blade and motor
- Adjustable clamping pressure holds muntins firmly
- Accommodates flat muntins
- Operates on 80 to 120 psi
- Digital readout measuring device

BENEFITS

- Fast, easy set up
- Quick, clean precision cuts
- Quick change to any muntin size
- Accurate angles
- Longer blade life



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Diamond Muntin Notcher

FEATURES

- Heavy duty air cylinder
- Digital readout gauge bar
- Fast pneumatic clamping
- Easy to read angle adjustment
- Operates on 90 to 110 psi
- Digital readout measuring device

BENEFITS

- Clean cut notching
- Easy angle and spacing adjustments



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Muntin Bar Keeper Punch

FEATURES

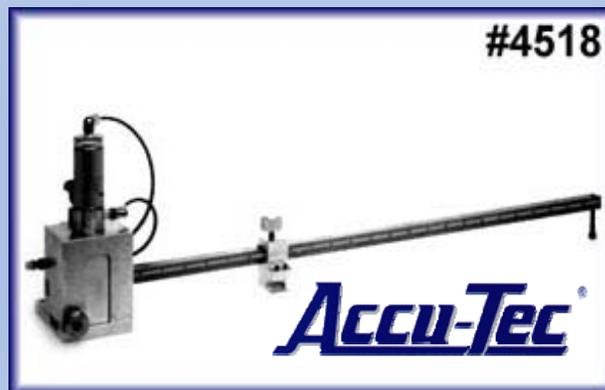
- Double acting air cylinder
- Adjusts for spacers from 3/16" to 1" (4.57mm to 25.4mm)
- Will punch holes for single or double prong muntin bar keepers
- Heat treated steel punches
- Palm button actuation
- Manual gauge bar
- Operates on clean dry air, 70 to 90 psi

BENEFITS

- Eliminates drilling
- Eliminates burrs
- Self centering jaws for accurate hole positioning

OPTIONS

- Foot pedal
- Digital readout gauge bar



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Contour Keeper Punching Equipment

FEATURES

- Powered pneumatic controlled
- Operates on 80 to 100 psi
- Digital readout gauge bar for accurate punch placement

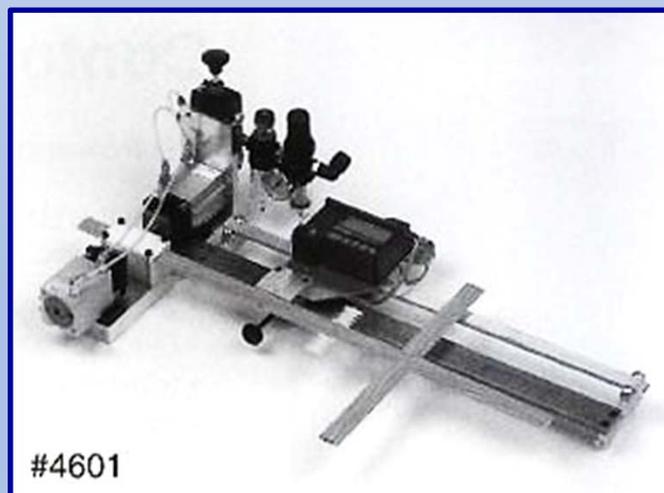
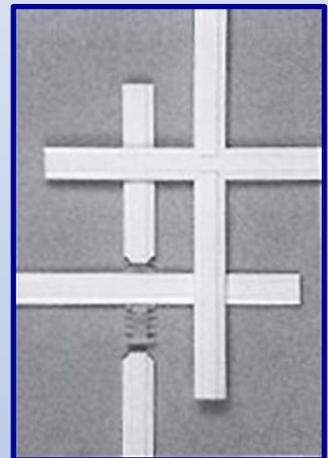
BENEFITS

- Punches holes without drilling

OPTIONS

- Radius muntin guide block
- 5.5 x 18
- 8 x 18
- 5.5 x 25
- 8 x 25

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Palm Button Contour Trim Die

FEATURES

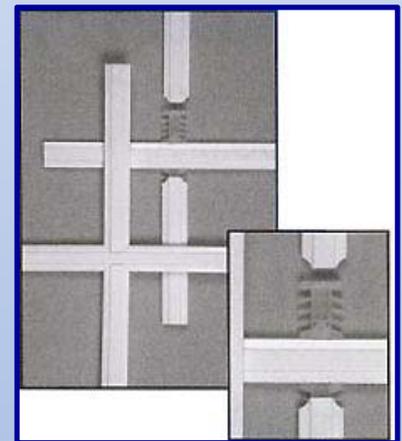
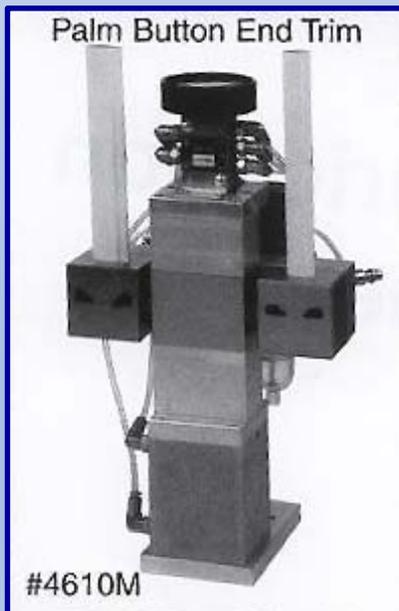
- Palm Button Actuated
 - 4610M: 1 Size Contour Muntin
 - 4611M: 2 Size Contour Muntin

BENEFITS

- Easy die and blade changeover
- Quick and easy trimming of contour to give fishmouth a precise fit

SPECIFICATIONS

- Pneumatic
- Operates on 80 to 100 psi



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Heavy Duty 8" Chop Saw

FEATURES

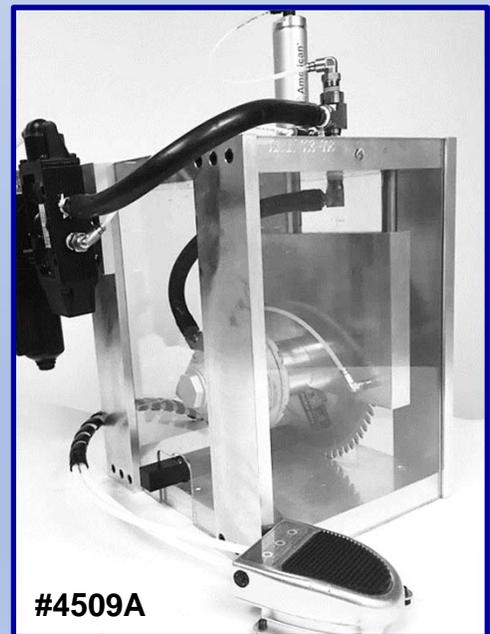
- Pneumatically operated
- Rugged, reliable motor
- Left or right gauge bar feed
- Accommodates most muntin, spacer, and screen channels
- 8" carbide-tipped blade
- Foot activated
- Operates on 100 psi
- 3000 RPM

BENEFITS

- Quick, clean cuts on rollform and extruded aluminum
- Cuts copper, plastic, vinyl, wood
- Ability to cut multiple pieces at once
- Fully guarded
- Fast set-up
- Longer blade life

OPTIONS

- Digital readout measuring device
 - Part #4531
- 8' tape gauge bar
 - Part #4535



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#4509A



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Heavy Duty 8" Mitre Saw

FEATURES

- Pneumatically operated
- Rugged reliable motor
- Left or right gauge bar feed
- Accommodates all muntin, spacer and screen channels
- Cuts accurate angles up to 70° right or left
- 8" carbide-tipped blade
- Foot activated
- Operates on 100 psi

BENEFITS

- Quick, clean cuts on rollform and extruded aluminum
- Cuts copper, plastic, vinyl, wood
- Ability to cut multiple pieces at once
- Fully guarded
- Fast set-up
- Longer blade life

OPTIONS

- 8' tape gauge bar
 - Part #4535
- Digital readout measuring device
 - Part #4531

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Desiccant Filler

EQUIPMENT & FEATURES

- Clear Plexiglass hopper (visible level indicator)
- Vacuum filler from drum or bag to air-tight hopper keeps desiccant dry
- Superior sealing brushes
- Pneumatic vibrator system speeds filling process

BENEFITS

- Protects desiccant from environmental elements
- Reduces possibility for injuries
- Fast filling of spacer

OPTIONS

- Auto hoist



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Insulating Glass Spacer Imprinter

FEATURES

- Air powered
- Operates on 70 psi

BENEFITS

- Imprints 15 numbers or letters on any sized spacer from ¼" to 1" (6.35 mm to 25.4 mm)
- Steel type that is easily replaceable



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Muntin Crimper

FEATURES

- Air powered (pneumatic)
- "Dimples" muntin to allow for a locking notching to hold muntins together at each intersect
- Double cylinders "dimple" at both sides of muntin notch
- Works on both Colonial and Diamond notches
- Operates on 50 to 60 psi

BENEFITS

- Eliminates muntin intersects
- Saves material
- Saves time

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Spacer Frame Bender

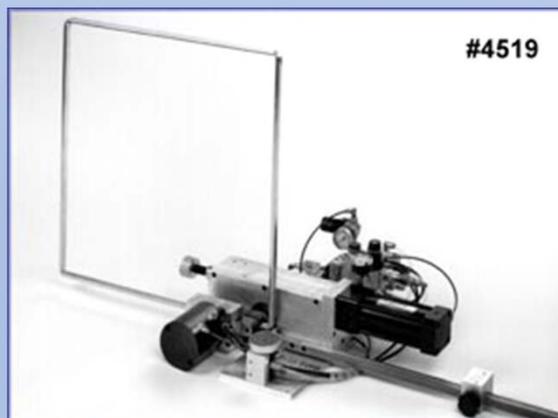
EQUIPMENT & FEATURES

- Automatically adjusts to spacer widths 3/16" to 1" (.477mm to 25.4mm)
- Easily adjustable to various angle bends (trapezoid, etc.)
- Set up for L.P.D. and standard bending spacer
- Two (2) digital readouts on 6' gauge bar (152.4mm)
- Operates on 100 to 150 psi

BENEFITS

- Easy operation
- Low maintenance
- Quick set-up
- Portable

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Gas Filling Spacer Bar Punch

FEATURES

- Air powered (pneumatic)
- Easy and quick operation
- Adjustable for any size spacer 3/16" to 7/8" (4.77mm to 22.22mm)
- Available in 3mm or 4mm sizes
- Operates on 80 to 90 psi

BENEFITS

- Eliminates drilling
- Eliminates unsightly burrs
- Automatically locates filling holes
- Guards against gas loss at rivet
- Punch forms a rivet picket for additional sealant, preventing gas loss while maintaining spacer integrity

OPTIONS

- Foot pedal operation

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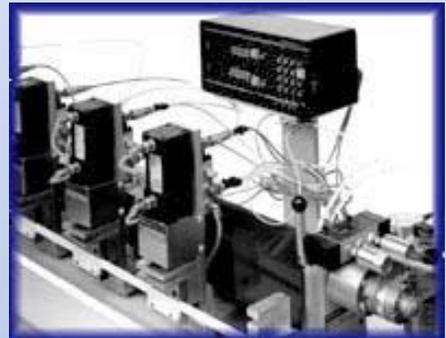
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Auto Multi Head Muntin Notcher

EQUIPMENT & FEATURES

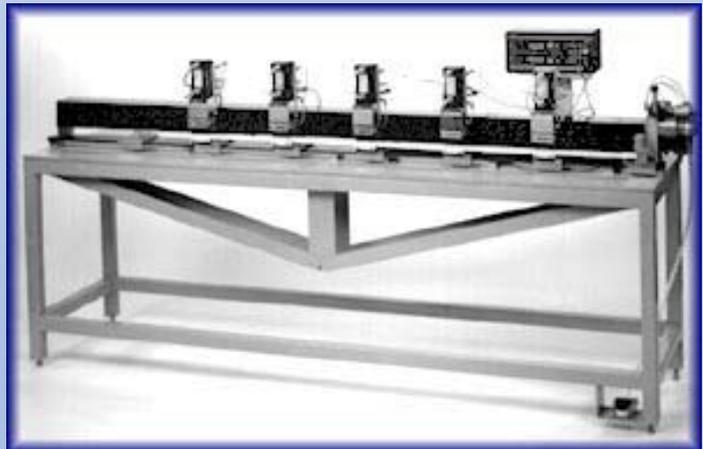
- Expandable from 2 to 6 heads
- Multiple positioning system
 - Accurately adjusts spacing between each notcher
 - Positioner manufactured to accommodate 6 notchers
- Easy air (pneumatic) operation
- Each notcher quickly turns on or off for special applications
- Self lubricating blades
- High speed punches
- Foot pedal operation
- Durable, long-lasting heat treated tool steel
- Interchangeable dies
- Operates on 100 to 150 psi
- 110 volts for digital readout



BENEFITS

- Quick easy hook up
- Fast accurate operation
- Low maintenance
- Increased production
- Longer blade life

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OPTIONS

- Chop saw
- Extra notching head
- Heavy duty cylinders
- Spacer bar keeper punch
- Manual multi head with tape measure
- Index block for upper and lower sash size differences



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